



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2020.0097.003

DVS ZERT GmbH hereby certifies that the welding company

Johannes Pedersen A/S
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8800 Viborg
Denmark

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity P

in the range indicated in the annex.

validity: 2022-11-04 until 2023-10-31

Düsseldorf, 2022-11-04
Place and date of issue

Lead auditor: B.Eng. BERG

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 12 mm	FW, BW
135	1.1/1.2 1.1/1.3 1.2 1.2 1.2 1.2	t = 1 - 3 mm t = 3 - 24 mm D ≥ 60 mm t = 1 - 4 mm D ≥ 20 mm t = 3 - 40 mm t = 4 - 30 mm D ≥ 60 mm t = 10 - 40 mm	FW FW FW FW FW, Robot BW
141	1.1/8.1, 8.1 1.1/8.1 1.2 1.2 1.2 23 8.1	t = 0.5 - 2 mm t = 1 - 3 mm t = 1 - 4 mm t = 1 - 5 mm D ≥ 12 mm t = 1 - 50 mm t = 3 - 12 mm t = 1 - 4 mm D ≥ 12 mm	FW FW, M3-M10 FW FW BW FW, BW FW, BW
142	1.2 8.1	t = 1 - 14 mm D ≥ 10 mm t = 1 - 16 mm D ≥ 25 mm	FW FW
212	1.1	t ≥ 1.5 mm	BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Keld Dupont, IWE [external]

born: 1960-07-10

1st deputy(ies) of the responsible welding coordinator(s):

Simon Damgaard, Level C

born: 1992-06-05

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL2/097/20/17

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.